MATERIAL SAFETY DATA SHEET

Section 1. Product and Company Information

MANUFACTURER: Freecom, Inc.

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DATE OF PREPARATION: January 11, 2001

SUPERCEDES MSDS DATED: June 12, 2000

PRODUCT NAME: CeRam-Floor TC-1

Section 2. Product and Company Information

Common Name	Chemical Name	CAS Number	Weight %
PART-A CeRam-Floor TC-1 (Base)			
Ceramic Filler	Ceramic Filler	67762-90-7 1344-28-1 14807-96-6	43 to 78
*Proprietary #1	Epoxy Resin	041638-13-5	2 to 6
*Proprietary #2	Epoxy Resin	28064-14-4	1 to 8
*Proprietary #3	Epoxy Resin	25068-38-6	6 to 20
Isopropanol	2-Propanol	67-63-0	1 to 4
Methyl Ethyl Ketone	2-Butanone	78-93-3	4 to 7
Methyl Isobutyl Ketone	4-Methyl-2-Pentanone	108-10-1	2 to 5
PART-B CeRam-Floor T-C1 (Curing Agent)			
Benzyl Alcohol		100-51-6	>45
Methylenebicyclohexamine 4,4'		1761-71-3	<2

Description	CeRam-Floor TC-1 (Catalyzed)	PART-A: CeRam-Floor TC-1 (Base)	PART-B: CeRam-Floor TC-1 (Curing Agent)
Specific Gravity (kg/l)	1.78	1.8612	1.07
Boiling Point	n/a	241°F (116°C)	>200°C (392°F)
Vapor Density (Air = 1)	> Air	3.2	> Air
Solubility in Water	n/a	Insoluble	Miscible
Viscosity (centapoise)	900 to 1500 cP	1200 to 2000 cP	300 to 450 cP
рН	Neutral	Slightly Acidic	Alkaline
Appearance and odor	Aromatic Odor	Aromatic odor	Translucent, ammonical odor
Density – packaged (on average)	14.8 lbs/gal (6.72 kg.)	13.0 lbs/gal (5.9 kg.)	1.80 lbs/quart (0.82 kg.)
Total Volatiles	9 to 11%	10 to 12%	Nil
Non-Volatiles	89 to 91%	88 to 90%	100%
VOC content	1.59 lbs/gal (190.5 g/l) less water	1.88 lbs/gal (225.3 g/l) less water	0 lbs/gal (0 g/l)

Section 4. Fire Fighting Measures

Description	CeRam-Floor TC-1 (catalyzed) and/or PART-A: CeRam-Floor TC-1 (Base)	PART-B: CeRam-Floor TC-1 (Curing Agent)
Flashpoint	64°F (17.8°C) when catalyzed	>200°F
Flammable Limits	LFL: 1.2 - MIBK UFL: 8.0 - MIBK	N/A
Auto Ignition Temperature	750°F (399°C) - IPA	N/A
Extinguishing Media	Foam, CO ₂ , or dry chemical	Foam, CO ₂ , or dry chemical. A water spray can also be used.
Unusual Fire and Explosion Hazards	Product is a NFPA Class 1B flammable liquid. Prevent smoking, open flame, static and other electrical sparking. Excessive heat may cause lids of containers to pop open from excessive vapor pressure.	Decomposition and combustion products may be toxic.
Fire Fighting Instructions	Treat as a flammable liquid type fire. In a	Use self contained breathing apparatus.
Hazardous Combustion Products	Primary combustion products are carbon monoxide, carbon dioxide, and low molecular weight hydrocarbons. Other undetermined compounds could be released in small quantities.	Carbon monoxide, carbon dioxide, aldehydes and nitrogen oxides.

Section 5. Reactivity Data				
Description	on	CeRam-Kote Floor TC-1 (catalyzed) and/or PART-A: CeRam-Floor TC-1 (Base)	PART-B: CeRam-Floor TC-1 (Curing Agent)	
Stability		Avoid high heat.	Stable.	
Incompatibility		Avoid organic peroxides and oxidizers.	Avoid strong oxidizing agents,	
Hazardous Decomposition F	Products	Various hydrocarbon fragments. See section 4 of MSDS for combustion products statement.	acids, copper and its alloys. Carbon monoxide, carbon dioxide, aldehydes, and nitrogen oxides.	
Hazardous		, · · · · · · · · · · · · · · · · · · ·	Will not occur.	
Polymerization		contamination and prolonged storage		
Section 6. He		above 70°F (21.1° C).		
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		eRam-Floor TC-1 (catalyzed) and/or PART-A: CeRam-Floor TC-1 (Base)	PART-B: CeRam-Floor TC-1 (Curing Agent)	
Primary Routes of Exposure		•	Dermal Overexpecure effects:	
and possible central nervous system effects including headaches, nausea, vomiting, dizziness, drowsiness, loss of coordination, impaired judgment, and general weakness. It may cause moderate irritation to the skin with dryness, cracking, and possible dermatitis with prolonged or repeated contact. Direct eye contact with this product may cause immediate respiratory readirritation to the eyes with redness, burning, tearing and blurred vision. It may cause mouth, throat and		Direct or prolonged skin or eye contact can cause skin and eye burns. Swallowing liquid can burn mouth and cause nausea, vomiting, diarrhea, abdominal pain and collapse. Can cause allergic skin and respiratory reactions after repetitive exposure. Animal studies on component (s) have shown effects on liver and fetus.		
	Chronic (long term): Prolonged or repeated skin contact may result in irritation, dermatitis marked by rough, dry cracking skin. Contact with the epoxy resin may cause sensitization. In lab animals, overexposure by inhalation of MIBK has been reported to cause liver and kidney abnormalities, and lung and brain damage. Kidney disorders have been reported from human ingestion of Isopropanol.			

Medical **Conditions** Aggravated by **Exposure**

Persons with a history of chronic respiratory disease, Persons with a history of skin disease, or central nervous system disorders may be at increase risk for worsening their conditions increased risk for worsening from exposure to this product.

allergic conditions may be at their conditions from exposure to this product.

Section	7	First	hiA	Me	easures
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Description	CeRam-Floor TC-1 (catalyzed) and/or PART-A: CeRam-Floor TC-1 (Base)	PART-B: CeRam-Floor TC-1 (Curing Agent)
	Remove individual to fresh air. If breathing is difficult, administer oxygen and obtain medical aid.	Remove to fresh air. Give oxygen if breathing is difficult.
Eyes	Seek medical attention.	Immediately flush eyes with water for at least 15 minutes. Get immediate medical assistance.
	Wash with flowing water. Remove contaminated clothing and launder before re-wearing. If irritation persists, seek medical attention.	Promptly wash thoroughly with mild soap and water.
Ingestion	DO NOT induce vomiting. Seek medical attention.	DO NOT induce vomiting. Seek medical attention.

Section 8. Exposure Controls and Personal Protection

Exposure Controls

INGREDIENT	OSHA PEL (8-HR TWA)	ACGIH TLV (8-HR TWA)
*Proprietary #1, #2, #3	5 mg/m³ (respirable fraction) 15 mg/m³ (total fraction)	10 mg/m³
Isopropanol	400 PPM	400 PPM, STEL 500 PPM
Methyl Ethyl Ketone	200 PPM, STEL 300 PPM	200 PPM, STEL 300 PPM
Methyl Isobutyl Ketone	100 PPM	50 PPM, STEL 75 PPM
Ceramic Filler	2 mg/m³	2 mg/m³
Benzyl Alcohol		
Methylenebicyclohexamine 4,4'		

Personal Protection

Description	CeRam-Floor TC-1 (catalyzed) and/or PART-A: CeRam-Floor TC-1 (Base)	PART-B: CeRam-Floor TC-1 (Curing Agent)
controls		Good general mechanical ventilation is recommended. Local exhaust recommended.

Protection	exceeded, use a NIOSH/MSHA approved air	Organic chemical cartridge respirator, if needed.
	purifying respirator with organic vapor cartridges or canisters, or supplied air	
	respirators. Use respiratory protection in	
	accordance with your company's respiratory	
	program, local regulations or OSHA	
_	regulations under 29 CFR 1910.134.	L
		Wear impervious rubber gloves.
	pants and chemical resistant gloves such as	
	neoprene or natural rubber gloves.	
Eye Protection	Chemical protective goggles.	Splash-proof chemical goggles.

Section 9. Spills, Leaks and Disposal			
Description	CeRam-Floor TC-1 (catalyzed) and/or PART-A: CeRam-Floor TC-1 (Base)	PART-B: CeRam-Floor TC-1 (Curing Agent)	
Land Spill	Prevent material from entering sewers or waterways. Remove all sources of ignition (flames, hot surfaces, and electrical static or frictional sparks). Ventilate area. Absorb with inert materials (vermiculite or sand) and place in a closed container for disposal as solid waste. Wash area well with trisodium phosphate and water.	Avoid all personal contact. Take up with absorbent material. Shovel into closable containers. Flush contaminated area with water.	
	Material is mostly insoluble. The material will sink. Notify local environmental, health and wildlife authorities, and water intake operators. Contain with booms and minimize spread on water. Disperse any remaining residue to reduce aquatic harm.	however, when mixed with Part A, and	
Disposal	Spills of this material may release volatile organic compounds into the air. Spills should be cleaned or covered to prevent volatilization Characteristic hazardous waste (D001)	This product reacts with air by absorbing the moisture out of the air. Take up with absorbent material. Shovel into closable containers. Flush contaminated area with water. Not a hazardous waste under RCRA	
-	due to ignitability	(40 CFR 261).	
Section 10. Transport Information			

Description	CeRam-Floor TC-1 (catalyzed) and/or PART-A: CeRam-Floor TC-1 (Base)	PART-B: CeRam-Floor TC-1 (Curing Agent)
DOT/IATA/IMDG Shipping Names	Resin Solution	Non-Regulated
Hazard Class or Division	3.2	N/A
Secondary	None	None
UN Identification Number	UN 1866	N/A

Packing Group	III	N/A
Label(s) required	Flammable (3)	
Quantity Limitations(Air only)		
Passenger Aircraft	60 liters (15 gallons)	N/A
Cargo Aircraft	220 liters (58 gallons)	N/A
Packing Instructions		
Passenger Aircraft	309	N/A
Cargo Aircraft	310	N/A

Section 11. Regulatory Information

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Description	CeRam-Floor TC-1 (catalyzed) and/or PART-A: CeRam-Floor TC-1 (Base)	PART-B: CeRam-Floor TC-1 (Curing Agent)
ERG Number	26	N/A
TSCA Status	Each ingredient is on the inventory	Chemical components listed on inventory
SARA Title III	Sec 304: MIBK Sec 313: MIBK	Sec 313: none
Clean Air Act	MIBK listed as a HAP	N/A