MATERIAL SAFETY DATA SHEET

Section 1. Product and Company Information

MANUFACTURER: Freecom, Inc.

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DATE OF PREPARATION: September 17, 2003

SUPERCEDES MSDS DATED: May 12, 2000

PRODUCT NAME: CeRam-Kote Thinner 4

The information contained herein is accurate to the best of our knowledge. However, Freecom, Inc does not assume any liability whatsoever for the accuracy or completeness of the information contained herein. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

Section 2. Composition and Ingredient Information

Material Description	CAS Number	Weight %
*Mixed Xylenes	1330-20-7	80%
*Ethylbenzene	100-41-4	20%

Exposure Limits

TAPOCATO TITULO			
INGREDIENT	OSHA PEL (8-HR TWA)	ACGIH TLV (8-HR TWA)	OTHER LIMITS RECOMMENDED
Mixed Xylenes	100 ppm	100 ppm	STEL (OSHA/ACGIH) 150 ppmCEILING - none known
Ethylbenzene	100 ppm	100 ppm	STEL (OSHA/ACGIH) 125 ppm CEILING - none known

Section 3. Physical Data		
Description	CeRam-Kote Thinner 4	
Boiling Range	136-142°C / 278-288°F	
Vapor Pressure (mm of Hg @ 20°C)	6.4	
Nonexempt VOC Partial Pressure (mm of Hg @ 20°C)	6.4	
Vapor Density (air = 1)	3.7	
Water Absorption	Negligible	
Gravity @ 60°F: API:	31.1 0.870 7.247	
Specific Gravity (Water = 1) : Pounds / Gallon:		
VOCs (>0.44 lbs./sq. in.) :	100.0 Vol. % / 870.0 g/l / 7.247 lbs/gal	
Total VOCs (TVOC):	100.0 Vol. % / 870.0 g/l / 7.247 lbs/gal	
Nonexempt VOCs (CVOC) :	100.0 Vol. % / 870.0 g/l / 7.247 lbs/gal	
Odor	Aromatic	
Appearance	Liquid, Water – White	
Solvency Paramaters: HKB (Hydrogen Bonding):	18.4	
PKB (Polarity):	41.6	
DKB (Dispersion):	40.0	
Refractive Index	1.496	
Mixed Aniline Point (Acid Insol):	10°C / 50°F	

Section 4. Fire and Explosion Hazard Data		
Description	CeRam-Kote Thinner 4	
Flammability Classification OSHA	Class IC	
DOT Shipping Name	RQ, xylene (Contains: Mixed Xylenes), 3, UN1307, PG-III	
Flashpoint (Test Method):	27°C / 81°F (TCC)	
Lower Flammable Limit In Air (% by vol.)	1.1	
Auto Ignition Temperature	510°C / 950°F (Lowest Component)	
Extinguishing Media	NFPA Class B extinguishers (Carbon Dioxide or foam) for Class IC liquid	
	fires	
Unusual Fire and Explosion Hazards	FLAMMABLE!! Keep container tightly closed. Isolate from oxidizers, heat, sparks, electric equipment and open flame. Closed containers may explode if exposed to extreme heat. Applying to hot surfaces requires special precautions. Empty container very hazardous! Continue all label precautions!	
Special Fire Fighting Procedures	Water spray may be ineffective on fire but can protect fire-fighters and cool closed containers. Use fog nozzles if water is used. Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves and rubber boots). Use NIOSH approved positive-pressure self-contained breathing apparatus.	

Section 5. Reactivity Data		
Description	CeRam-Kote Thinner 4	
Stability	Stable	
Materials to avoid	Isolate from strong oxidizers such as permanganates, chromates & peroxides.	
Hazardous Decomposition Products	Carbon Monoxide, Carbon Dioxide from burning.	
Hazardous Polymerization	Will not occur.	
Conditions to avoid	Isolate from oxidizers, heat, sparks, electric equipment and open flame.	

Section 6. Ecological Information

In addition to EPA Hazardous Air Pollutants: Mixed Xylenes and Ethylbenzene, using manufacturers' data, based on EPA method 331, the following Hazardous Air Pollutants may be present in trace amounts (less than 0.1%): Benzene, Toluene, Cumene

Section 7. Toxicological Properties		
Description		
California Proposition 65: This product contains the following chemical known to the State of California to cause cancer: Benzene. If >125 pounds of this product is in one container the "RQ" is exceeded.		
Xylene	Lowest Known Lethal Dose DataLowest Known LD50 (Oral)4000.0 mg/kg (Rats)	
	Lowest Known LC50 (Vapors)5000 ppm (Mice)	
Threshold Limit Value:	100 ppm (Freshly Prepared)	

Section 8. Health	Hazard Data
Description	CeRam-Kote Thinner 4
·	Eye & Skin Contact: Primary irritation to skin, defatting, dermatitis. Absorption through skin increases exposure. Primary irritation to eyes, redness, tearing, blurred vision. Liquid can cause eye irritation. Wash thoroughly after handling. Inhalation: Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful. Acute overexposure can cause damage to kidneys, blood, nerves, liver and lungs. Swallowing: Harmful or fatal if swallowed. Swallowing can cause abdominal irritation, nausea, vomiting and diarrhea. Conditions Aggravated: Chronic overexposure can cause damage to kidneys, blood, nerves, liver and lungs. Persons with severe skin, liver or kidney problems should avoid
	use.
Procedures:	Eye Contact: For eyes, flush with plenty of water for 15 minutes and get medical attention. Skin Contact: In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap and water. Wash contaminated clothing before reuse. (Discard contaminated shoes). Inhalation: After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped give artificial respiration. CALL A PHYSICIAN IMMEDIATELY! Swallowing: If swallowed, CALL A PHYSICIAN IMMEDIATELY! Do NOT Induce vomiting. Have patient lie down and keep warm. Vomiting may lead to pneumonitis, which may be fatal.
Carcinogenicity	This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%. This product may contain less than 100 ppm of Benzene. Not considered hazardous in such low concentrations. Absorption through skin may be harmful. Studies with laboratory animals indicate this product can cause damage to fetus.

Section 9. Spill or Leak Procedures		
Description	CeRam-Kote Thinner 4	
Steps to be Taken in Case Material is Released or Spilled Stop spill at source. Dike area and contain. Clean up remainded absorbent materials. Mop up and dispose of. Persons without protection should be kept from area until cleaned up.		
Waste Disposal Method	Recycle or dispose of observing local, state and federal health, safety and pollution laws. If questions exist, contact the appropriate agencies.	

Section 10. Safe Handling and Use Information		
Description	CeRam-Kote Thinner 4	
Handling	Isolate from oxidizers, heat, sparks, electric equipment and open flame. Use only with adequate ventilation. Avoid breathing of vapor or spray mist. Avoid prolonged or repeated contact with skin.	
	Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron and footwear impervious to this material. Wash clothing before reuse.	
	Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw, drill, braze or weld. Empty container very hazardous! Continue all label precautions!	
Storage	Do not store above 49°C / 120°F. Store large amounts in structures made for OSHA Class IC liquids. Keep container tightly closed and upright when not in use to prevent leakage.	

Section 11. Exposure Controls/Personal Protection		
Description	CeRam-Kote Thinner 4	
Exposure Controls	Ventilate to keep vapors of this material below 50 ppm. If over TLV, in accordance with 29 CFR 1910.134, use NIOSH approved positive-pressure, self-contained breathing apparatus. Consult Safety Equipment Supplier. Use explosion-proof equipment.	
Ventilation Local Exhaust Mechanical (General) Special Other	Necessary Acceptable None None	
Personal Protections	Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron and footwear impervious to this material. Wash clothing before reuse.	

Section 12. General Comments

CeRam-Kote Thinner 4

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency. Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon, information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Section 13. Right-To-Know – Section 313 – Supplier Notification

CeRam-Kote Thinner 4

All components of this product are on the TSCA list. This product contains the indicated <*> toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372. This information must be included in all MSDSs that are copied and distributed for this material. This MSDS complies with CFR 1910.1200 (HAZARD COMMUNICATION STANDARD). Read this MSDS before handling and disposing of this product. Pass this information on to employees, customers and users of this product.

Section 14. Transport Information	
Description	CeRam-Kote Thinner 4
DOT/IATA/IMDG Shipping Names	RQ, Xylene (Contains Mixed Xylenes)
Hazard Class or Division	3
Secondary	None
UN Identification Number	UN 1307
Packing Group	III
Label(s) required	Flammable (3)
Quantity Limitations (Air only)	
Passenger Aircraft	60 liters (15 quarts)
Cargo Aircraft	220 liters (58 gallons)
Packing Instructions	
Passenger Aircraft	309
Cargo Aircraft	310